

TMT250 IP Rating

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The IP Code, International Protection Marking, IEC standard 60529, sometimes interpreted as Ingress Protection Marking, classifies and rates the degree of protection provided against intrusion (body parts such as hands and fingers), dust, accidental contact, and water by mechanical casings and electrical enclosures. It is published by the International Electrotechnical Commission (IEC). The equivalent European standard is EN 60529.

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Description

The standard aims to provide users more detailed information than vague marketing terms such as waterproof. For example, a cellular phone rated at IP58 is "dust resistant" and can be "immersed in 1.5 meters of freshwater for up to 30 minutes". Similarly, an electrical socket rated IP22 is protected against insertion of fingers and will not be damaged or become unsafe during a specified test in which it is exposed to vertically or nearly vertically dripping water.

The digit 0 is used where no protection is provided. The digit is replaced with the letter X when insufficient data has been gathered to assign a protection level. Below is

The first digit: Solid particle protection

The first digit indicates the level of protection that the enclosure provides against access to hazardous parts (e.g., electrical conductors, moving parts) and the ingress of solid foreign objects.

Level sized	Effective against	Description
0	—	No protection against contact and ingress of objects.
1	>50 mm	Any large surface of the body, such as the back of a hand, but no protection against deliberate contact with a body part.
2	>12.5 mm	Fingers or similar objects.
3	>2.5 mm	Tools, thick wires, etc.
4	>1 mm	Most wires, slender screws, large ants etc.
5	Dust protected	Ingress of dust is not entirely prevented, but it must not enter in sufficient quantity to interfere with the satisfactory operation of the equipment.
6	Dust tight	No ingress of dust; complete protection against contact (dust tight). A vacuum must be applied. Test duration of up to 8 hours based on air flow.

The second digit: Liquid ingress protection

The second digit indicates the level of protection that the enclosure provides against harmful ingress of water.

Level	Protection against	Effective against	Details
0	None	—	—
1	Dripping water	Dripping water (vertically falling drops) shall have no harmful effect on the specimen when mounted in an upright position onto a turntable and rotated at 1 RPM.	Test duration: 10 minutes Water equivalent to 1 mm rainfall per minute
2	Dripping water when tilted at 15°	Vertically dripping water shall have no harmful effect when the enclosure is tilted at an angle of 15° from its normal position. A total of four positions are tested within two axes.	2.5 minutes for every direction of tilt (10 minutes total) Water equivalent to 3 mm rainfall per minute
3	Spraying water	Water falling as a spray at any angle up to 60° from the vertical shall have no harmful effect, utilizing either: a) an oscillating fixture, or b) A spray nozzle with a counterbalanced shield. Test a) is conducted for 5 minutes, then repeated with the specimen rotated horizontally by 90° for the second 5-minute test. Test b) is conducted (with shield in place) for 5 minutes minimum.	For a Spray Nozzle: Test duration: 1 minute per square meter for at least 5 minutes Water volume: 10 litres per minute Pressure: 50-150 kPa For an oscillating tube: Test duration: 10 minutes Water Volume: 0.07 l/min per hole
4	Splashing of water	Water splashing against the enclosure from any direction shall have no harmful effect, utilizing either: a) an oscillating fixture, or b) A spray nozzle with no shield. Test a) is conducted for 10 minutes. Test b) is conducted (without shield) for 5 minutes minimum.	Oscillating tube: Test duration: 10 minutes, or spray nozzle (same as IPX3 spray nozzle with the shield removed)
5	Water jets	Water projected by a nozzle (6.3 mm) against enclosure from any direction shall have no harmful effects.	Test duration: 1 minute per square meter for at least 15 minutes Water volume: 12.5 litres per minute Pressure: 30 kPa at distance of 3 m
6	Powerful water jets	Water projected in powerful jets (12.5 mm nozzle) against the enclosure from any direction shall have no harmful effects.	Test duration: 1 minute per square meter for at least 3 minutes Water volume: 100 litres per minute Pressure: 100 kPa at distance of 3 m
6K	Powerful water jets with increased pressure	Water splashing against the enclosure from any direction shall have no harmful effect, utilizing either: a) an oscillating fixture, or b) A spray nozzle with no shield. Test a) is conducted for 10 minutes. Test b) is conducted (without shield) for 5 minutes minimum.	Test duration: at least 3 minutes Water volume: 75 litres per minute Pressure: 1000 kPa at distance of 3 m Test duration: 30 minutes - ref IEC 60529, table 8.
7	Immersion, up to 1 m depth	Ingress of water in harmful quantity shall not be possible when the enclosure is immersed in water under defined conditions of pressure and time (up to 1 m of submersion).	Tested with the lowest point of the enclosure 1000 mm below the surface of the water, or the highest point 150 mm below the surface, whichever is deeper.
8	Immersion, 1 m or more depth	The equipment is suitable for continuous immersion in water under conditions which shall be specified by the manufacturer. However, with certain types of equipment, it can mean that water can enter but only in such a manner that it produces no harmful effects. The test depth and duration is expected to be greater than the requirements for IPx7, and other environmental effects may be added, such as temperature cycling before immersion	Test duration: Agreement with Manufacturer Depth specified by manufacturer, generally up to 3 m
9K	Powerful high temperature water jets	Protected against close-range high pressure, high temperature spray downs. Smaller specimens rotate slowly on a turntable, from 4 specific angles. Larger specimens are mounted upright, no turntable required, and are tested freehand for at least 3 minutes at distance of 0.15-0.2 m. There are specific requirements for the nozzle used for the testing. This test is identified as IPx9 in IEC 60529.	Test duration: 30 seconds in each of 4 angles (2 minutes total) Water volume: 14-16 litres per minute Pressure: 8-10 MPa (80-100 bar) at distance of 0.10-0.15 m Water temperature: 80 °C

Attachments

Protection against penetration of dust: **6**.

Protection against penetration of water: **7**.

You can find the PDF version of TMT250 IP67 verification document [here](#).

External links

<http://www.dsmt.com/resources/ip-rating-chart/>